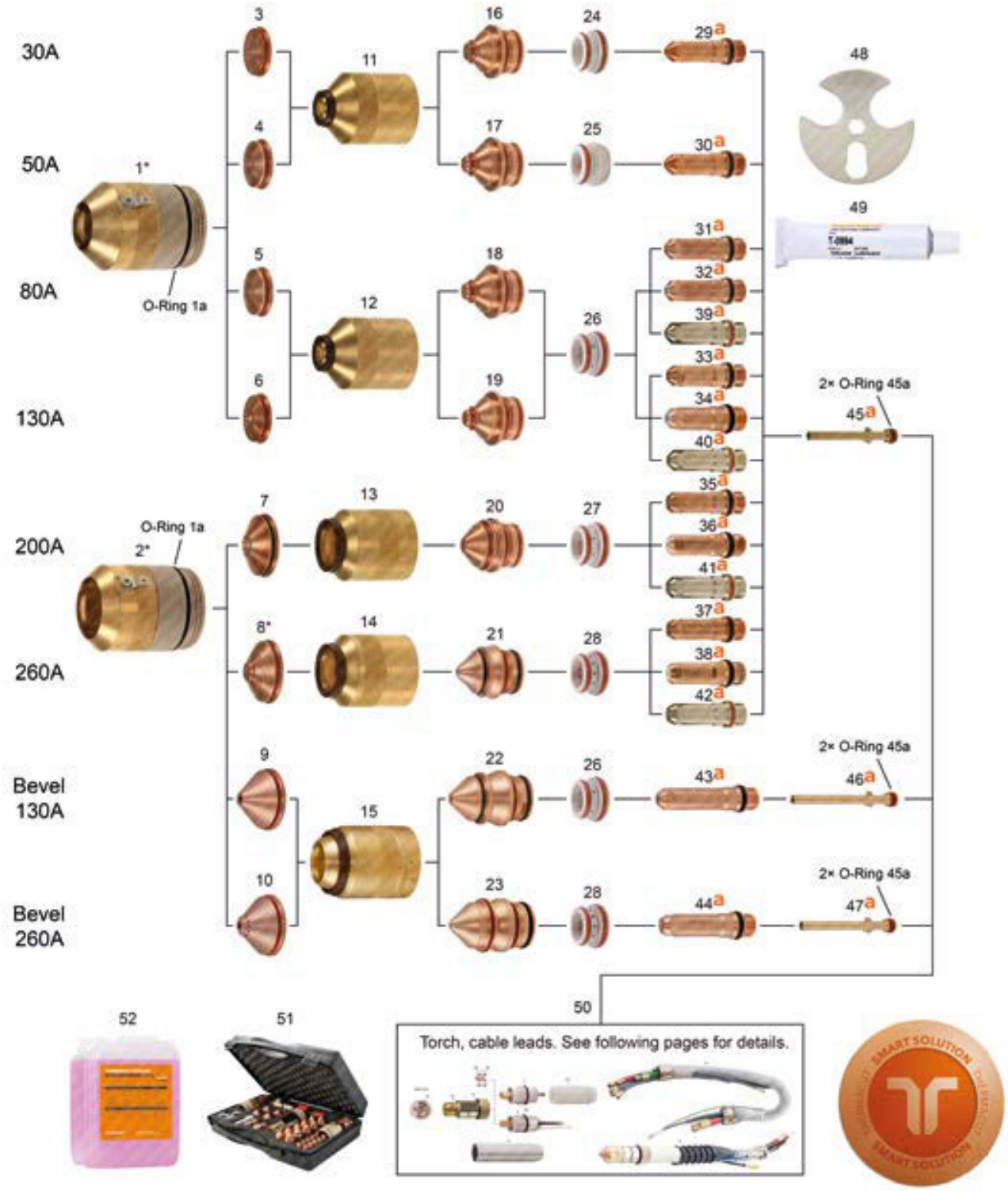
THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
HyPerformance® Plasma
HPR®130/HPR®260 MILD STEEL



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THERMACUT® REPLACEMENT PARTS SUITABLE FOR Hypertherm® HyPerformance® Plasma HPR®130/HPR®260 MILD STEEL

PRODUCT BROCHURE WITH DETAILS AT
WWW.THERMACUT.COM

Item	Part No.	Ref. No.	Description	Std. Pkg.
*1.	T-9961*	220173-UR	Shield Cap 30–130A	1
1a.	N-10099	1-031B	O-Ring	1
*2.	T-9964*	220398-UR	Shield Cap 200/260A (130/260A, Bevel)	1
3.	T-10878	220194	Shield 30A	10
4.	T-10882	220555	Shield 50A	10
5.	T-9838	220189	Shield 80A	10
6.	T-9839	220183	Shield 130A	10
7.	T-9965	220356	Shield 200A	1
**8.	T-9970**	220440-UR	Shield 260A	1
9.	T-10311	220645	Shield 130A, Bevel	1
10.	T-10881	220545	Shield 260A, Bevel	1
11.	T-11146	220313	Inner Retaining Cap 30/50A	1
12.	T-11144	220176	Inner Retaining Cap 80/130A	1
13.	T-11149	220355	Inner Retaining Cap 200A	1
14.	T-11150	220433	Inner Retaining Cap 260A	1
15.	T-11151	220603	Inner Retaining Cap 130A/260A, Bevel	1
16.	T-9834	220193-UR	Nozzle 30A	1
	T-10936	220193	Nozzle 30A	1
17.	T-10313	220554-UR	Nozzle 50A	1
	T-10940	220554	Nozzle 50A	1
18.	T-9835	220188-UR	Nozzle 80A	1
	T-10935	220188	Nozzle 80A	1
19.	T-9836	220182-UR	Nozzle 130A	1
	T-10934	220182	Nozzle 130A	1
NS	T-10248	220510-UR	Nozzle 100A, HD®3070 upgrade	1
NS	T-11265	220510	Nozzle 100A, HD®3070 upgrade	1
20.	T-9967	220354-UR	Nozzle 200A	1
	T-10937	220354	Nozzle 200A	1
21.	T-9972	220439-UR	Nozzle 260A	1
	T-10938	220439	Nozzle 260A	1
22.	T-10941	220646	Nozzle 130A, Bevel	1
23.	T-10308	220542-UR	Nozzle 260A, Bevel	1

Item	Part No.	Ref. No.	Description	Std. Pkg.
	T-10939	220542	Nozzle 260A, Bevel	1
24.	T-10297	220180	Swirl Ring 30–60A	1
25.	T-10305	220553	Swirl Ring 50A	1
26.	T-10295	220179	Swirl Ring 80/130 (130A, Bevel)	1
27.	T-10296	220353	Swirl Ring 200A	1
28.	T-10271	220436	Swirl Ring 260A (260A, Bevel)	1
a 29.	T-9894	220192-UR	Electrode 30A	5
a 30.	T-10306	220552-UR	Electrode 50A	5
a 31.	T-9895	220187-UR	Electrode 80A	5
a 32.	T-12064	220187-PRO	Electrode 80A (=420566), Silver PRO	5
a 33.	T-9920	220181-UR	Electrode 130A	5
a 34.	T-11203	220181-PRO	Electrode 130A (=220665-PRO), Silver PRO	5
a 35.	T-9969	220352-UR	Electrode 200A	5
a 36.	T-11200	220352-PRO	Electrode 200A (=220666-PRO), Silver PRO	5
a 37.	T-9974	220435-UR	Electrode 260A	5
a 38.	T-11197	220435-PRO	Electrode 260A (=220668-PRO), Silver PRO	5
a 39.	T-4927	220187-AG	Electrode 80A, SilverEX-®	5
a 40.	T-4917	220181-AG	Electrode 130A, SilverEX-®	5
a 41.	T-4925	220352-AG	Electrode 200A, SilverEX-®	5
a 42.	T-4926	220435-AG	Electrode 260A, SilverEX-®	5
a 43.	T-10309	220649-UR	Electrode 130A, Bevel	5
a 44.	T-10307	220541-UR	Electrode 260A, Bevel	5
a 45.	T-9882	220340-UR	Cooling Tube 30–260A	1
45a.	T-13016	026009	O-Ring	1
a 46.	T-10472	220700-UR	Cooling Tube 80–200A, Bevel	1
a 47.	T-10323	220571-UR	Cooling Tube 400A (260–400A, Bevel)	1
*48.	TN-0069*	104119-UR	Consumables Removal Tool	1
49.	T-0994	027055	Silicone Lubricant 25ml	1
50.	Torch, cable leads. See following pages for details.			
51.	Consumable Case. Details on the page 133, section Accessories.			
52.	Coolant Liquid. Details on the page 130, section Accessories.			

* FULLY INTERCHANGEABLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

a THERMACUT® ELECTRODES HAS TO BE USED WITH THERMACUT® DESIGN COOLING TUBE, OTHERWISE IT DOESN'T FIT TO THE TORCH, THERMACUT® COOLING TUBE CAN BE USED FOR THERMACUT® DESIGN ELECTRODES AND FOR ORIGINAL DESIGN TOO

** SHIELD OFFERS BETTER LIFETIME BECAUSE OF IMPROVED DESIGN AND IS FULLY INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS

NS NOT SHOWN IN THE PICTURE

-PRO SILVER PRO TECHNOLOGY INCREASES ELECTRODE LIFETIME SIGNIFICANTLY COMPARED TO STANDARD COPPER ELECTRODES

SMART SOLUTION – DESIGN IMPROVEMENTS THAT BRINGS ADDED VALUE SUCH AS IMPROVED LIFETIME OF CONSUMABLES, EXCELLENT CUT QUALITY, SPEED OR BETTER COST EFFECTIVENESS OF YOUR SYSTEM

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