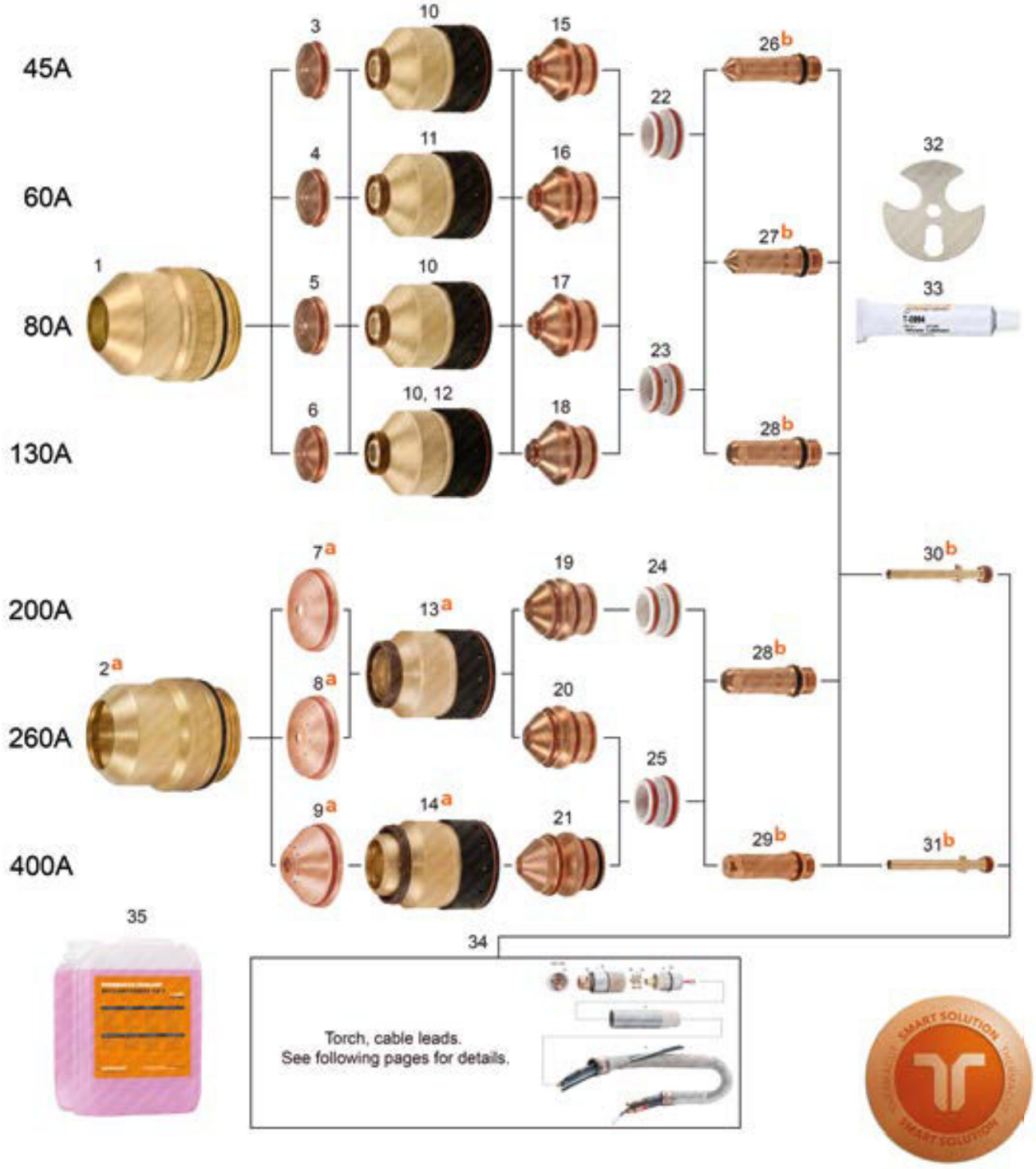
THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
HyPerformance® Plasma
HPR®130XD/HPR®260XD/HPR®400XD STAINLESS STEEL



Last update of this page: 26/02/2026. See Revision history for details.

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THERMACUT® REPLACEMENT PARTS SUITABLE FOR Hypertherm® HyPerformance® Plasma HPR®130XD/HPR®260XD/HPR®400XD STAINLESS STEEL

PRODUCT BROCHURE WITH DETAILS AT WWW.THERMACUT.COM
VIDEO AVAILABLE AT YOUTUBE CHANNEL ▸

Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-11271	220747	Shield Cap 45-130A	1	19.	T-9987	220343	Nozzle 200A	1
a 2.	T-11270	220637-UR	Shield Cap 200-400A MS (80-400A, Bevel)	1	20.	T-9990	220406	Nozzle 260A	1
3.	T-9975	220202	Shield 45A	10	21.	T-11960	220708	Nozzle 400A (400A, Bevel)	1
4.	T-11954	220815	Shield 60A	10	22.	T-10297	220180	Swirl Ring 30-60A	1
5.	T-9979	220338	Shield 80A	10	23.	T-10295	220179	Swirl Ring 80/130A (130A, Bevel)	1
6.	T-9982	220198	Shield 130A	10	24.	T-10579	220342	Swirl Ring 200A	1
a 7.	T-11956	220762-UR	Shield 200A	1	25.	T-10596	220405	Swirl Ring 260/400A (260/400A, Bevel)	1
a 8.	T-11957	220763-UR	Shield 260A	1	b 26.	T-9978	220308-UR	Electrode 45A	5
a 9.	T-11958	220707-UR	Shield 400A (400A, Bevel)	1	b 27.	T-9981	220339-UR	Electrode 60/80A	5
10.	T-11953	220755	Inner Retaining Cap 45/80/130A	1	b 28.	T-9984	220307-UR	Electrode 130/200/260A	5
11.	T-11951	220814	Inner Retaining Cap 60A	1	b 29.	T-11950	220709-UR	Electrode 400-600A (Bevel)	5
12.	T-11273	220756	Inner Retaining Cap 130A (N_2)	1	b 30.	T-9882	220340-UR	Cooling Tube 30-260A	1
a 13.	T-11955	220758-UR	Inner Retaining Cap 200/260A	1	b 31.	T-10323	220571-UR	Cooling Tube 400A (260-400A, Bevel)	1
a 14.	T-11959	220712-UR	Inner Retaining Cap 400A (400A, Bevel)	1	32.	TN-0069*	104119-UR	Consumables Removal Tool	1
15.	T-9977	220201	Nozzle 45A	1	33.	T-0994	027055	Silicone Lubricant 25ml	1
16.	T-11952	220847	Nozzle 60A	1	34.	Torch, Cable Leads. See following pages for details.			
17.	T-9980	220337	Nozzle 80A	5	35.	Coolant Liquid. Details on the page 130, section Accessories.			
18.	T-9983	220197	Nozzle 130A	5					

* FULLY INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

a MUST BE USED ONLY AS A SET OF SHIELD, SHIELD CAP AND INNER RETAINING CAP, THIS COMPLETE SET IS INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS

b THERMACUT® ELECTRODES HAS TO BE USED WITH THERMACUT® DESIGN COOLING TUBE, OTHERWISE IT DOESN'T FIT TO THE TORCH, THERMACUT® COOLING TUBE CAN BE USED FOR THERMACUT® DESIGN ELECTRODES AND FOR ORIGINAL DESIGN TOO

SMART SOLUTION – DESIGN IMPROVEMENTS THAT BRINGS ADDED VALUE SUCH AS IMPROVED LIFETIME OF CONSUMABLES, EXCELLENT CUT QUALITY, SPEED OR BETTER COST EFFECTIVENESS OF YOUR SYSTEM

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