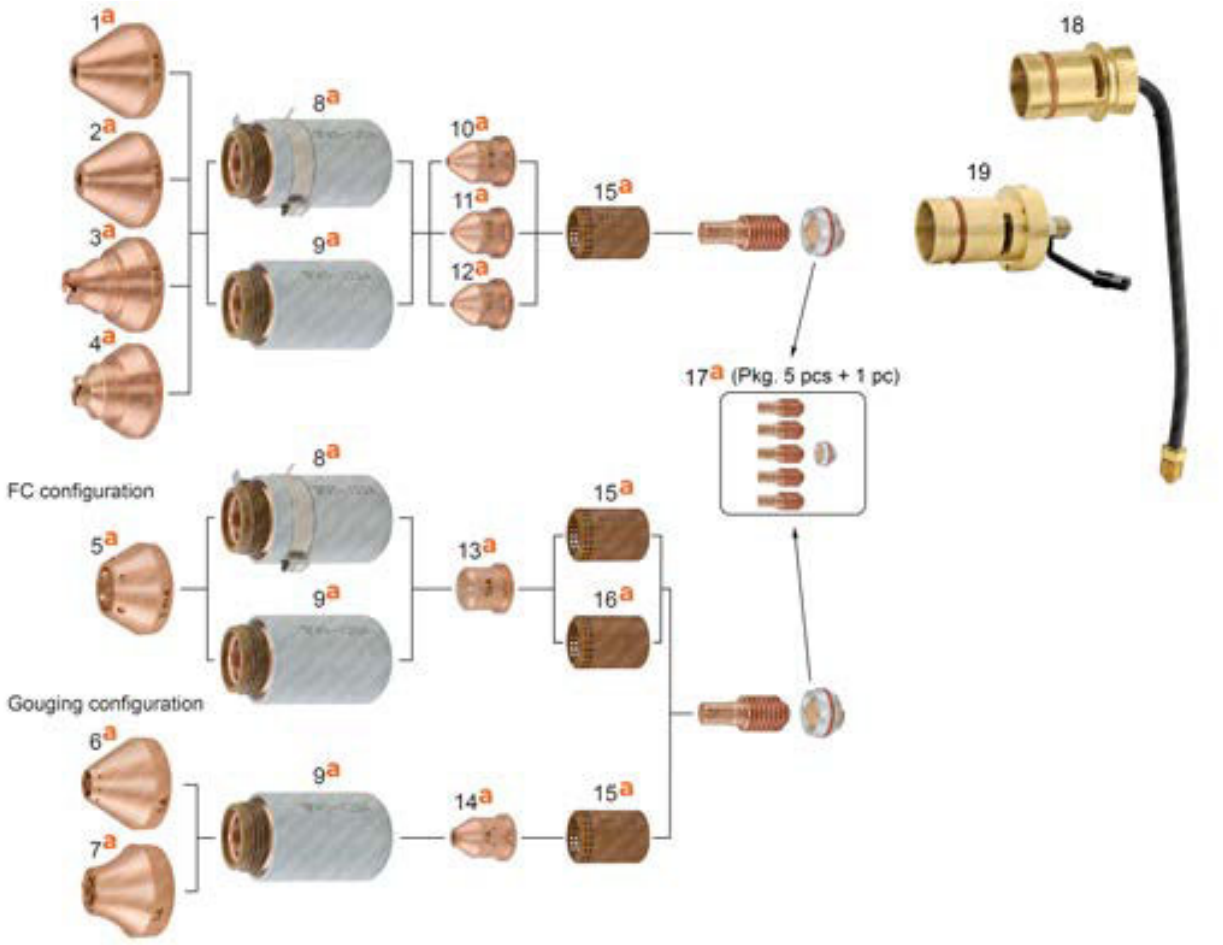
THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
POWERMAX® 125
DURAMAX® HYAMP™



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
a 1.	T-13267	220976-UR	Shield 105–125A, Machine	1	a 11.	T-13269	420169-UR	Nozzle 65A	5
a 2.	T-13270	420168-UR	Shield 45–65A, Machine	1	a 12.	T-13312	420158-UR	Nozzle 45A	5
a 3.	T-13271	420000-UR	Shield 105–125A, Hand	1	a 13.	T-13335	420151-UR	Nozzle 30–45A, FC	5
a 4.	T-13272	420172-UR	Shield 45-65A, Hand	1	a 14.	T-13333	420001-UR	Nozzle 65–125A, Gouging	5
a 5.	T-13336	420152-UR	Shield 30–45A, FC	1	a 15.	T-13268	220997-UR	Swirl Ring 45-125A	1
a 6.	T-13334	420112-UR	Shield 65–125A, Gouging Max Remove	1	a 16.	T-13337	420159-UR	Swirl Ring 30–45A, FC	1
a 7.	T-13338	420509-UR	Shield 30–125A, Gouging Max Control	1	a 17.	T-13304	220971x5	Electrode 45–125A (pkg. 5 pcs.)	1 × 5
a 8.	T-13276	420156-UR	Retaining Cap 45–125A IHS	1			220971	Part is available in 5pcs. set 220971x5 only.	
a 9.	T-13273	220977-UR	Retaining Cap 45–125A	1	*18.	T-13293*	428158	Torch Body, Hand DMX125H	1
a 10.	T-13266	220975-UR	Nozzle 105-125A	5	*19.	T-13292*	428147	Torch Body, Machine DMX125M	1

a MUST BE USED ONLY AS A SET OF ALL PARTS, THIS COMPLETE SET CAN BE USED INTO ORIGINAL TORCH BODY.

* TORCH BODY IS OEM FULLY COMPATIBLE WITH OEM PARTS, OEM PARTS (OEM ELECTRODE, OEM NOZZLE, OEM SWIRL RING, OEM SHIELD, OEM RETAINING CAP) CAN BE USED WITH THERMACUT® TORCH BODY.

Last update of this page: 29/05/2025. See Revision history for details.

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MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS.
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