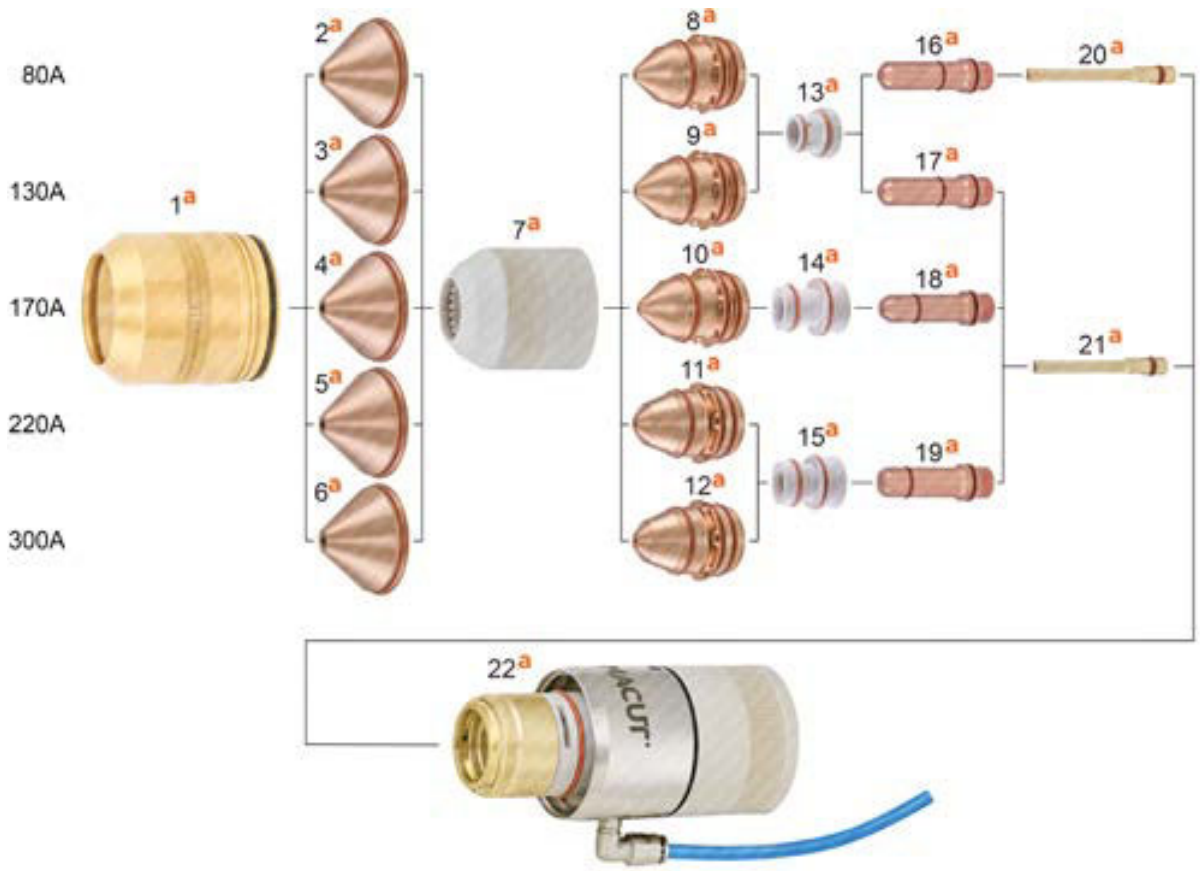
PARTS SOLUTION FOR THERMACUT® TORCH

THERMACUT® REPLACEMENT PARTS SUITABLE FOR Hypertherm® HyPerformance® Plasma XPR®170, XPR®300, XPR®460

! **GENERAL INFO:** THIS PRODUCT LINE IS NOT AVAILABLE IN THE UNITED STATES AND CANNOT BE DISTRIBUTED TO THE U.S. MARKET.



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
a 1.	T-13469	420200-TMT	Shield Cap 30–300A	1	a 13.	T-13287	420242-UR	Swirl Ring 80–130A	1
a 2.	T-13289	420246-UR	Shield 80A	1	a 14.	T-13242	420260-UR	Swirl Ring 170A	1
a 3.	T-13290	420255-UR	Shield 130A	1	a 15.	T-13243	420406-UR	Swirl Ring 220–300A	1
a 4.	T-13247	420513-UR	Shield 170A	1	a 16.	T-13462	420240-TMT	Electrode 80A MS	5
a 5.	T-13322	420273-UR	Shield 220A	1	a 17.	T-13463	420249-TMT	Electrode 130A MS	5
a 6.	T-13246	420491-UR	Shield 300A	1	a 18.	T-13464	420258-TMT	Electrode 170A MS	5
a 7.	T-13470	420365-TMT	Ret. Cap 30–300A MS/SS/AL	1	a 19.	T-13465	420276-TMT	Electrode 220–300A MS	5
a 8.	T-13288	420243-UR	Nozzle 80A	1	a 20.	T-13330	T-13330	Cooling Tube 30–80A	1
a 9.	T-13291	420252-UR	Nozzle 130A	1	a 21.	T-13331	420368-UR	Cooling Tube 130–300A	1
a 10.	T-13244	420261-UR	Nozzle 170A	1	a 22.	T-13471	420221-TMT	Torch Body	1
a 11.	T-13321	420270-UR	Nozzle 220A	1					
a 12.	T-13245	420279-UR	Nozzle 300A	1					

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– TORCH BODY 420221-TMT IS MECHANICALLY AND FUNCTIONALLY COMPATIBLE WITH THE OEM ADAPTOR. NO CHANGES TO MACHINE PARAMETERS OR OPERATING SETTINGS ARE REQUIRED.

a MUST BE USED AS SET OF ALL PARTS MADE BY THERMACUT®.

LINES 30A, 50A, 460A ARE COMING SOON.

Last update of this page: 07/04/2026. See Revision history for details.

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