



Item	Glue	Tightening torque
22	Loctite 222	50 N.m / 36 ft.lbs
26	Loctite 243	4.9 N.m / 3.6 ft.lbs
40	Loctite 243	4 N.m / 2.9 ft.lbs
41	Loctite 243	2 N.m / 1.47 ft.lbs
50	Loctite 222	1.2 N.m / 0.9 ft.lbs
64		70 N.m / 51 ft.lbs

Ref	CP Part No.	Description	Q'ty
<b>A</b>	<b>615565750</b>	<b>Housing small part kit</b>	
39		Washer	4
40		Screw	4
50		Screw	1
65		O-ring	1
66		Bearing roller	1
<b>B</b>	<b>6154701940</b>	<b>Gear box small part kit</b>	
1		Circlip	1
4		Washer	1
8		Circlip	1
9		Ball	1
10		Bearing needle	1
12		Pin	1
20		Ball	4
21		Spring	1
26		Screw	4
<b>C</b>	<b>6155657580</b>	<b>Housing service kit</b>	
37		Gasket	1
46		Spring	1
47		Retainer pin	1
49		O-ring	1
53		O-ring	1
55		O-ring	1
59		Filter	1
60		Filter	1
<b>D</b>	<b>6153993810</b>	<b>Motor service Kit</b>	
29-35		Ball bearing	2
28		Pin	1
36	6154340750	Rotor Blade (Set of 6)	1
<b>E</b>	<b>6151431870</b>	<b>Reverse valve complete</b>	
44	6153101150	Push button	1
45	6153101120	Reverse knob	1
46		Spring	1
47		Retainer pin	1
48	6151431880	Valve pin	1
49		O-ring	1
50		Screw	1
51		Reversing valve	1
52		Sleeve	1
53		O-ring	1
54	6152611090	Washer	1
55		O-ring	1
66		Bearing roller	1

Ref	CP Part No.	Description	Q'ty
<b>F</b>	<b>6155740970</b>	<b>Silencer complete</b>	
56		O-ring	1
57		Silencer	1
58		Net	1
59		Filter	1
60		Filter	1
63		Net	1
62		Cover	1
61		Circlip	1
<b>G</b>	<b>6155483040</b>	<b>Adapter complete</b>	
64		Adapter	1
65		O-ring	1
<b>H</b>	<b>6152110910</b>	<b>Cover Kit</b>	
41		Screw	4
42		Cover	1
2	6157851280	Needle bearing	1
3	6155657560	Housing	1
5	6154701950	Planetary gear complete	1
6	6157531030	Ball bearing	1
7	6155483030	Adapter	1
11	6154701910	Planetary gear compl.	1
13-15-17	6152611080	Washer	3
14	6154701920	Planetary gear complete	1
16	6154701930	Planetary gear complete	1
18	6154900570	Sun wheel	1
24	6157531040	Ball bearing	1
19	6154201800	Plate	1
22	6156584310	Ring	1
23	6152611070	Washer	1
25	6155482990	Plate	1
30-34	6154201790	End Plate	2
31	6154001760	Cylinder	1
32	6154261390	Rotor	1
33	6156701700	Plug (set of 6)	1
27	6153933570	Motor Housing	1
38	6155657540	Back plate	1

	8950900063	Warning Label
	6159923680	Product Instructions
	6159923670	Safety Information

Recommended Accessories									
S type reaction arm 6158131800		Square bracket 6158131890		Sliding drive 6158131860		Suspension yoke 6158131770		Steel space bar 6158131830	