



Item	Glue / grease	Tightening torque
3/16	Loctite 243	54-66 N.m 40-49 ft.lbs
10/40	Loctite 222	3,2-3,8 N.m 2,3-2,8 ft.lbs
20/24	Loctite 222	1,3-1,7 N.m 0,95-1,25 ft.lbs
32/24	/	18-22 N.m 13-16 ft.lbs
33/37	Loctite 222	2,7-3,3 N.m 2-2,4 ft.lbs
41/40	Loctite 222	2,3-2,7 N.m 1,7-2 ft.lbs
42/40	/	0,9-1,1 N.m 0,6-0,8 ft.lbs
49/46	/	27-33 N.m 20-24 ft.lbs
50/40	Loctite 243	41-49 N.m 30-36 ft.lbs

Item No.	Part No.	Description	Q'ty
A	6153998080	Air Inlet Kit	
1		Inlet Bushing - 1/2" NPTF A/F 32mm	1
2		O-Ring - 21,1x1,6	1
3		Inlet Retainer	1
4		Ball	25
5		Strainer	1
6		O-Ring - 20,81x2,4	1
B	6153998090	Throttle Valve Kit	
7		Spring	1
8		Ball	1
9		Valve Seat	1
C	6153998100	Stem Kit	
11		O-Ring - 2x1	1
12		Plunger	1
13		Bushing	1
D	6153998110	Safety Throttle Lever Kit	
14		Coiled Spring Pin - 3x22	1
15		Safety Lever	1
E	6153998120	Throttle Handle kit	
10		Screw - M4x25	4
16		Throttle Handle Housing	1
F	6153998130	Governor Cup kit	
17		O-Ring - 15,6x1,78	1
18		Spring	1
19		Governor Cup	1
G	6153999510	Rear End Plate Assembly	
21	5412070214	Ball Bearing - 608ZZ	1
22		Wave Washer	1
23		Rear End Plate	1
H	6153999530	Front End Plate Assembly	
28		Front End Plate	1
29		O-Ring - 34x2	1
30		Spacer	1
31	6157531100	Ball Bearing - 6200-2RSH	1

Item No.	Part No.	Description	Q'ty
I	6153998140	Exhaust Kit	
33		Screw - M4x8	2
34		Muffler cover	1
35		Silencer Foam	1
36		Exhaust Damper	1
37		Square Nut - M4	2
J	6153998150	Motor Housing Assembly	
38		Sleeve	1
39		O-Ring - 30x1,5	1
40		Motor Housing	1
41	6153974060	Spindle Lock	1
42		Screw - M3x5	1
11		O-Ring - 2x1	1
47	6157531020	Needle Bearing - 8x12x10	1
48		O-Ring - 47x2	1
K	6153999540	Bevel Gear Kit	
32		Bevel Pinion - Motor	1
47		Bevel Gear - Spindle	1
L	6154010320	Small Parts Kit	
		Include 10 (x4), 14, 22, 27 (x2), 30, 33, 37, 42	
M	6153999580	Tune Up Kit	
		9, 11 (x2), 17, 18, 29, 35, 39, 45	
		Other parts & sets	
20	6154570500	Governor 15K	1
24	6154270180	Rotor	1
25	6153999600	Vane (set of 4)	1
26	6153999520	Cylinder (incl. #29 Spring Pin - 2x6)	1
43	6155760660	Support Handle - Vibration Damped	1
46	6155012500	Spinde - 5/8"-11 UNC	1
46	6155012490	Spinde - M14x2 UNC	1
48	6157531130	Ball Bearing - 6204-2RSH	1
50	6156702230	Cover Nut	1
51	6154321750	Spacer	1
	5412060277	Angle Sander Warning Label	
	6159929480	Angle Sander Operator's Manual	
	6159948770	Angle Sander Safety Instructions	
Bevel gear :		Use Daphne Eponex SR2 or equivalent (11g)	