



	-	6159990840	Safety information CP 3650 Sanders
	26	6158715340	Warning Label

Item	Bond	Tightening Dir.	Tightening Torque (+/-10%)	
1/41	Loctite 243		40 N.m	29,5 lb-ft
13/18	Loctite 638		1,5 N.m	1,1 lb-ft
25/18	-		8 N.m	5,9 lb-ft
30/41	Loctite 222		3 N.m	2,2 lb-ft
38/41	-		8 N.m	5,9 lb-ft
44/41	-		10 N.m	7,4 lb-ft
48/41	-		8 N.m	5,9 lb-ft
51/61..64	Loctite 243		25 N.m	18,4 lb-ft
68/41	-		Tighten by hand until stop, then loosen to align screw holes	
69/41	Loctite 243		1 N.m	0,7 lb-ft

Item No.	Part No.	Description	CP3650-120AA	CP3650-120AB	CP3650-085AA	CP3650-085AB	CP3650-075AB
4	6151820006	Lever bracket	1	1	1	1	1
12	6154503175	Throttle casing	1	1	1	1	1
13	6154503215	Governor 18k+	1	1	1	1	
13	6154503225	Governor 15k+					1
17	6154503195	Cylinder	1	1	1	1	1
18	6154503205	Rotor	1	1	1	1	1
19	6154502995	Vane (set of 4)	1	1	1	1	1
45	6155760660	Vibration damping side handle	1	1	1	1	1
57	6154503465	Ball bearing	1	1	1	1	1
63	6154503475	Spindle M14x2	1		1		
64	6154503255	Spindle 5/8"-11 UNC		1		1	1
70	6154503495	Distance plate 5/8"-11 UNC		2		2	2
71	6154503505	Distance plate M14	2		2		
A	6154502945	Exhaust valve kit					
1		Air duct	1	1	1	1	1
2		Silencer	1	1	1	1	1
3		O-Ring Ø 19.1x1.6	1	1	1	1	1
5		Spring	1	1	1	1	1
6		Valve	1	1	1	1	1
B	6154502955	Stem assembly					
30		Bushing	1	1	1	1	1
32		O-Ring Ø 11.1x1.78	1	1	1	1	1
33		Stem	1	1	1	1	1
34		O-Ring Ø 2.6x1.3	1	1	1	1	1
C	6154502965	Valve kit					
7		Disc spring	4	4	4	4	4
8		Conical spring	1	1	1	1	1
9		Ball Ø16	1	1	1	1	1
10		Valve seat	1	1	1	1	1
11		O-Ring Ø 14.1x1.6	1	1	1	1	1
D	6154503445	Safety lever kit					
31		Safety lever	1	1	1	1	1
29		Pin	1	1	1	1	1
E	6154502975	Rear end plate assembly					
14		Ball Bearing 607-2RZ	1	1	1	1	1
15		Rear end plate	1	1	1	1	1
16		Pin	1	1	1	1	1
F	6154502985	Front end plate assembly					
16		Pin	1	1	1	1	1
20		Spacer	1	1	1	1	1
21		O-Ring 31.4x1.6	1	1	1	1	1
22		Front end plate	1	1	1	1	1
23		Ball bearing 6000-2RSL	1	1	1	1	1
24		O-Ring Ø 26x1.5	1	1	1	1	1

Item No.	Part No.	Description	CP3650-120AA	CP3650-120AB	CP3650-085AA	CP3650-085AB	CP3650-075AB
H	6154503005	Bevel gear paired set					
25		Pinion z=17	1	1			
52		Gear z=26	1	1			
I	6154503015	Bevel gear paired set					
25		Pinion z=17			1	1	1
52		Gear z=35			1	1	1
J	6154503025	Spindle lock					
40		O-Ring 8x1	1	1	1	1	1
39		O-Ring 5.5x1	1	1	1	1	1
38		Bushing	1	1	1	1	1
37		Spring	1	1	1	1	1
36		O-Ring 4.5x1	1	1	1	1	1
35		Lock button	1	1	1	1	1
K	6154503035	Magnet Plug					
40		O-Ring 8x1	1	1	1	1	1
48		Plug	1	1	1	1	1
L	6154503045	Spindle seal					
51		Nut	1	1	1	1	1
55		O-Ring 32.1x1.6	1	1	1	1	1
56		Seal holder	1	1	1	1	1
54		Oil seal	1	1	1	1	1
53		Seal ring	1	1	1	1	1
59		Key R 3x3x8	1	1	1	1	1
M	6154503515	Cover kit					
65		Ring	1	1	1	1	1
67		Wave washer	1	1	1	1	1
68		Cover nut	1	1	1	1	1
69		Screw	4	4	4	4	4
R	6154503085	Side handle bracket					
43		Bracket	1	1	1	1	1
42		Lock washer	1	1	1	1	1
44		Screw M8	1	1	1	1	1
S	6154503455	Motor housing kit					
41		Motor housing	1	1	1	1	1
49		Washer	1	1	1	1	1
50		Needle bearing BK 0810	1	1	1	1	1
47		Key R 3x3x6	1	1	1	1	1
46		Cover	1	1	1	1	1
28		Front sleeve	1	1	1	1	1
27		Rear sleeve	1	1	1	1	1
TK	6154503145	Tune up kit (include : 11, 19, 21, 24, 32, 34, 36, 39, 40(x2), 54, 55)					

Recommended accessories							
6159901990	Backing pad Ø5" M14 5/8" Rigid	1	1	1	1	1	1
6159901270	Backing pad Ø4,5" M14 & 5/8" Soft	1	1	1	1	1	1
6158040740	Backing pad Ø5" M14 5/8" Semi hard	1	1	1	1	1	1
6159901290	Backing pad Ø5" M14 5/8" Semi rigid	1	1	1	1	1	1
6159901330	Backing pad Ø7" M14 5/8" Soft			1	1	1	1
6159901340	Backing pad Ø7" M14 5/8" Rigid			1	1	1	1
6153961660	Silencer kit	1	1	1	1	1	1
6153969570	Clip-on silencer	1	1	1	1	1	1
6158751130	Exhaust hose	1	1	1	1	1	1
6158136220	Suction kit for 5" sanding disc	1	1	1	1	1	1
6158136230	Suction kit for 7" sanding disc			1	1	1	1
6158136240	Finger guard	1	1	1	1	1	1
6158136250	Finger guard	1	1	1	1	1	1



sales@alcornindustrial.com
www.alcornindustrial.com
(800) 317-4775