

SILICONE SEALANT ACETOXY HIGH TEMPERATURE RED

#732R11

SECTION 1. IDENTIFICATION

Product name : Silicone Sealant High Temperature Red

Product code : 11106-12

Manufacturer or supplier's details

Company name of supplier : HI-TEC Industries

Address : 6100 S Fairfax Rd.
Bloomington, IN 47401

Telephone : (812) 824-8000

Emergency telephone : AAPCC: 1(800)222-1222

Recommended use of the chemical and restrictions on use

Recommended use : Adhesive, binding agents

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Not a hazardous substance or mixture.

GHS Label element

Not a hazardous substance or mixture.

Precautionary Statements : **Prevention:**
P271 Use only outdoors or in a well-ventilated area.**Other hazards**

None known.

SECTION 3. COMPOSITION INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : Silicone elastomer

Hazardous ingredients

Chemical Name	CAS-No.	Concentration (%)
Silicon dioxide	7631-86-9	>= 5 - < 10
Distillates (petroleum), hydrotreated middle	64742-46-7	>= 5 - < 10
Titanium dioxide	13463-67-7	>= 1 - < 5
Aluminium	7429-90-5	>= 1 - < 5
Carbon black	1333-86-4	>= 0.1 - < 1

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SECTION 4. FIRST AID MEASURES

If inhaled	: If inhaled, remove to fresh air. Get medical attention if symptoms occur.
In case of skin contact	: Wash with water and soap as a precaution. Get medical attention if symptoms occur.
In case of eye contact	: Flush eyes with water as a precaution. Get medical attention if irritation develops and persists.
If swallowed	: If swallowed, DO NOT induce vomiting. Get medical attention if symptoms occur. Rinse mouth thoroughly with water.
Most important symptoms and effects, both acute and delayed	: None known.
Protection of first-aiders	: No special precautions are necessary for first aid responders.
Notes to physician	: Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	: Water spray Alcohol-resistant foam Dry chemical Carbon dioxide (CO ₂)
Unsuitable extinguishing media	: None known.
Specific hazards during fire fighting	: Exposure to combustion products may be a hazard to health.
Hazardous combustion products	: Carbon oxides Silicon oxides Formaldehyde Metal oxides
Specific extinguishing methods	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray to cool unopened containers. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.
Special protective equipment for fire-fighters	: Wear self-contained breathing apparatus for firefighting if necessary. Use personal protective equipment.

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SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Follow safe handling advice and personal protective equipment recommendations.
- Environmental precautions : Discharge into the environment must be avoided. Prevent further leakage or spillage if safe to do so. Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material. For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container. Clean up remaining materials from spill with suitable absorbent. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

- Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.
- Local/Total ventilation : Use only with adequate ventilation.
- Advice on safe handling : Handle in accordance with good industrial hygiene and safety practice. Take care to prevent spills, waste and minimize release to the environment.
- Conditions for safe storage : Keep in properly labeled containers. Store in accordance with the particular national regulations.
- Materials to avoid : Do not store with the following product types:
Strong oxidizing agents

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Ingredients with workplace control parameters**

Ingredients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis

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Silicon dioxide	7631-86-9	TWA (Dust)	20 Million particles per cubic foot (Silica)	OSHA Z-3
		TWA (Dust)	80 mg/m3 / %SiO2 (Silica)	OSHA Z-3
		TWA	6 mg/m3 (Silica)	NIOSH REL
Distillates (petroleum), hydrotreated middle	64742-46-7	TWA (Mist)	5 mg/m3	OSHA Z-1
		TWA (Mist)	5 mg/m3	OSHA P0
		TWA (Mist)	5 mg/m3	NIOSH REL
		ST (Mist)	10 mg/m3	NIOSH REL
Titanium dioxide	13463-67-7	TWA (total dust)	15 mg/m3	OSHA Z-1
		TWA	10 mg/m3 (Titanium dioxide)	ACGIH
Aluminium	7429-90-5	TWA (Respirable)	5 mg/m3	NIOSH REL
		TWA (total)	10 mg/m3	NIOSH REL
		TWA (total dust)	15 mg/m3 (Aluminum)	OSHA Z-1
		TWA (respirable fraction)	5 mg/m3 (Aluminum)	OSHA Z-1
		TWA (pyro powders)	5 mg/m3 (Aluminum)	NIOSH REL
		TWA (Respirable fraction)	1 mg/m3 (Aluminum)	ACGIH
Carbon black	1333-86-4	TWA	3.5 mg/m3	NIOSH REL
		TWA	3.5 mg/m3	OSHA Z-1
		TWA (Inhalable fraction)	3 mg/m3	ACGIH

Engineering measures : Processing may form hazardous compounds (see section 10).
 Ensure adequate ventilation, especially in confined areas.
 Minimize workplace exposure concentrations.
 Dust formation may be relevant in the processing of this product. In addition to substance-specific OELs, general limitations of concentrations of particulates in the air at workplaces have to be considered in workplace risk assessment. Relevant limits include: OSHA PEL for Particulates Not Otherwise Regulated of 15 mg/m3 - total dust, 5 mg/m3 - respirable fraction; and ACGIH TWA for Particles (insoluble or poorly soluble) Not Otherwise Specified of 3 mg/m3 - respirable particles, 10 mg/m3 - inhalable particles.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are

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unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Remarks : Wash hands before breaks and at the end of workday.

Eye protection

: Wear the following personal protective equipment:
Safety glasses

Skin and body protection

: Skin should be washed after contact.

Hygiene measures

: Ensure that eye flushing systems and safety showers are located close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.
These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : paste

Color : in accordance with the product description

Odor : Acetic acid

Odor Threshold : No data available

pH : Not applicable

Melting point/freezing point : No data available

Initial boiling point and boiling range : Not applicable

Flash point : > 100 °C
Method: closed cup

Evaporation rate : Not applicable

Flammability (solid, gas) : Not classified as a flammability hazard

Upper explosion limit : No data available

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Lower explosion limit	: No data available
Vapor pressure	: Not applicable
Relative vapor density	: No data available
Relative density	: 1.007
Solubility(ies)	
Water solubility	: No data available
Partition coefficient: n-octanol/water	: No data available
Autoignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: Not applicable
Explosive properties	: Not explosive
Oxidizing properties	: The substance or mixture is not classified as oxidizing.
Molecular weight	: No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: Not classified as a reactivity hazard.
Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: Use at elevated temperatures may form highly hazardous compounds. Can react with strong oxidizing agents. Acetic acid is formed upon contact with water or humid air. When heated to temperatures above 150 °C (300 °F) in the presence of air, trace quantities of formaldehyde may be released. Adequate ventilation is required. See OSHA formaldehyde standard, 29 CFR 1910.1048 Hazardous decomposition products will be formed at elevated temperatures.
Conditions to avoid	: None known.
Incompatible materials	: Oxidizing agents
Hazardous decomposition products	

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Thermal decomposition : Formaldehyde

SECTION 11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**Skin contact
Ingestion
Eye contact**Acute toxicity**

Not classified based on available information.

Product:Acute inhalation toxicity : Acute toxicity estimate: > 10 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: Calculation method**Ingredients:****Silicon dioxide:**Acute oral toxicity : LD50 (Rat): > 3,300 mg/kg
Assessment: The substance or mixture has no acute oral toxicity
Remarks: Information taken from reference works and the literature.Acute inhalation toxicity : LC50 (Rat): > 2.08 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Assessment: The substance or mixture has no acute inhalation toxicity
Remarks: Information taken from reference works and the literature.Acute dermal toxicity : LD50 (Rabbit): > 5,000 mg/kg
Assessment: The substance or mixture has no acute dermal toxicity
Remarks: Information taken from reference works and the literature.**Distillates (petroleum), hydrotreated middle:**Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg
Acute inhalation toxicity : LC50 (Rat): 1.78 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 (Rat): > 2,000 mg/kg

Titanium dioxide:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg

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Acute inhalation toxicity : LC50 (Rat): > 6.82 mg/l
 Exposure time: 4 h
 Test atmosphere: dust/mist
 Assessment: The substance or mixture has no acute inhalation toxicity

Aluminium:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg
 Method: OECD Test Guideline 401
 Remarks: Based on data from similar materials

Acute inhalation toxicity : LC50 (Rat): > 0.888 mg/l
 Exposure time: 4 h
 Test atmosphere: dust/mist
 Method: OECD Test Guideline 403
 Assessment: The substance or mixture has no acute inhalation toxicity

Carbon black:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 0.0046 mg/l
 Exposure time: 4 h
 Test atmosphere: dust/mist
 Assessment: The substance or mixture has no acute inhalation toxicity

Skin corrosion/irritation

Not classified based on available information.

Ingredients:**Silicon dioxide:**

Result: No skin irritation

Remarks: Information taken from reference works and the literature.

Titanium dioxide:

Species: Rabbit

Result: No skin irritation

Aluminium:

Species: Rabbit

Method: OECD Test Guideline 404

Result: No skin irritation

Remarks: Based on data from similar materials

Carbon black:

Species: Rabbit

Result: No skin irritation

Serious eye damage/eye irritation

Not classified based on available information.

Ingredients:

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Silicon dioxide:

Result: No eye irritation

Remarks: Information taken from reference works and the literature.

Titanium dioxide:

Species: Rabbit

Result: No eye irritation

Aluminium:

Species: Rabbit

Result: No eye irritation

Remarks: Based on data from similar materials

Carbon black:

Species: Rabbit

Result: No eye irritation

Respiratory or skin sensitization

Skin sensitization: Not classified based on available information.

Respiratory sensitization: Not classified based on available information.

Ingredients:**Silicon dioxide:**

Assessment: Does not cause skin sensitization.

Test Type: Skin: test type not specified

Species: Guinea pig

Remarks: No known sensitising effect.

Information taken from reference works and the literature.

Titanium dioxide:

Test Type: Local lymph node assay (LLNA)

Routes of exposure: Skin contact

Species: Mouse

Result: negative

Aluminium:

Routes of exposure: Skin contact

Species: Guinea pig

Result: negative

Remarks: Based on data from similar materials

Carbon black:

Test Type: Buehler Test

Routes of exposure: Skin contact

Species: Guinea pig

Method: OECD Test Guideline 406

Result: negative

Germ cell mutagenicity

Not classified based on available information.

Ingredients:

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Silicon dioxide:

Genotoxicity in vitro : Result: negative
Remarks: Information taken from reference works and the literature.

Genotoxicity in vivo : Application Route: Ingestion
Result: negative
Remarks: Information taken from reference works and the literature.

Germ cell mutagenicity - Assessment : Animal testing did not show any mutagenic effects.

Titanium dioxide:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Result: negative

Genotoxicity in vivo : Test Type: In vivo micronucleus test
Species: Mouse
Result: negative

Aluminium:

Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test
Method: OECD Test Guideline 476
Result: negative

Genotoxicity in vivo : Test Type: In vivo micronucleus test
Species: Rat
Application Route: Ingestion
Method: OECD Test Guideline 474
Result: negative
Remarks: Based on data from similar materials

Carbon black:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Result: negative

Carcinogenicity

Not classified based on available information.

Ingredients:**Titanium dioxide:**

Species: Rat
Application Route: inhalation (dust/mist/fume)
Exposure time: 24 Months
Method: OECD Test Guideline 453
Result: positive
Remarks: The mechanism or mode of action may not be relevant in humans.
The substance is inextricably bound in the product and therefore does not contribute to a dust inhalation hazard.

Carcinogenicity - Assessment : Limited evidence of carcinogenicity in inhalation studies with animals.

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Aluminium:

Species: Rat
 Application Route: inhalation (dust/mist/fume)
 Exposure time: 86 weeks
 Result: negative

Carbon black:

Species: Rat
 Application Route: Inhalation
 Exposure time: 2 Years
 Result: positive
 Target Organs: Lungs
 Remarks: The substance is inextricably bound in the product and therefore does not contribute to a dust inhalation hazard.

Carcinogenicity - Assessment : Sufficient evidence of carcinogenicity in inhalation studies with animals

IARC

Group 2B: Possibly carcinogenic to humans

Titanium dioxide 13463-67-7

Carbon black 1333-86-4

OSHA

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

Ingredients:**Aluminium:**

Effects on fertility : Test Type: Combined repeated dose toxicity study with the reproduction/developmental toxicity screening test
 Species: Rat
 Application Route: Ingestion
 Method: OECD Test Guideline 422
 Result: negative
 Remarks: Based on data from similar materials

Effects on fetal development : Test Type: Embryo-fetal development
 Species: Mouse
 Application Route: Ingestion
 Result: negative

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STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Ingredients:**Carbon black:**

Routes of exposure: inhalation (dust/mist/fume)

Assessment: No significant health effects observed in animals at concentrations of 0.2 mg/l/6h/d or less.

Repeated dose toxicity**Ingredients:****Titanium dioxide:**

Species: Rat

NOAEL: 24,000 mg/kg

Application Route: Ingestion

Exposure time: 28 d

Species: Rat

NOAEL: 10 mg/m3

Application Route: inhalation (dust/mist/fume)

Exposure time: 2 y

Remarks: The substance is inextricably bound in the product and therefore does not contribute to a dust inhalation hazard.

Carbon black:

Species: Rat

NOAEL: 1 mg/m3

LOAEL: 7 mg/m3

Application Route: Inhalation

Test atmosphere: dust/mist

Exposure time: 90 d

Remarks: The substance is inextricably bound in the product and therefore does not contribute to a dust inhalation hazard.

Aspiration toxicity

Not classified based on available information.

Ingredients:**Distillates (petroleum), hydrotreated middle:**

The substance or mixture is known to cause human aspiration toxicity hazards or has to be regarded as if it causes a human aspiration toxicity hazard.

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Ingredients:**

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Titanium dioxide:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l
Exposure time: 48 h

Toxicity to algae : EC50 (Skeletonema costatum (marine diatom)): > 10,000 mg/l
Exposure time: 72 h

Toxicity to bacteria : EC50: > 1,000 mg/l
Exposure time: 3 h
Method: OECD Test Guideline 209

Aluminium:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 14.6 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 0.135 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202
Remarks: No toxicity at the limit of solubility.

Toxicity to algae : EC50 (Pseudokirchneriella subcapitata (green algae)): > 0.004 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201
Remarks: No toxicity at the limit of solubility.

Toxicity to fish (Chronic toxicity) : NOEC (Pimephales promelas (fathead minnow)): 7.1 mg/l
Exposure time: 28 d

Carbon black:

Toxicity to fish : LC0 (Danio rerio (zebra fish)): 1,000 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 5,600 mg/l
Exposure time: 24 h
Method: OECD Test Guideline 202

Toxicity to algae : NOEC (Desmodesmus subspicatus (green algae)): 10,000 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

Persistence and degradability

No data available

Bioaccumulative potential

No data available

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Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Resource Conservation and Recovery Act (RCRA) : This product has been evaluated for RCRA characteristics and does not meet the criteria of hazardous waste if discarded in its purchased form.

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Dispose of as unused product.
Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION**International Regulation****UNRTDG**

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation**49 CFR**

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION**EPCRA - Emergency Planning and Community Right-to-Know****CERCLA Reportable Quantity**

Ingredients	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Acetic anhydride	108-24-7	5000	*
Acetic acid	64-19-7	5000	*

*: Calculated RQ exceeds reasonably attainable upper limit.

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SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : No SARA Hazards

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

Aluminium	7429-90-5	1.6 %
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US State Regulations**Pennsylvania Right To Know**

Dimethyl siloxane, hydroxy-terminated	70131-67-8	70 - 90 %
Silicon dioxide	7631-86-9	5 - 10 %
Distillates (petroleum), hydrotreated middle	64742-46-7	5 - 10 %
Iron oxide	1332-37-2	1 - 5 %
Titanium dioxide	13463-67-7	1 - 5 %
Aluminium	7429-90-5	1 - 5 %
Acetic acid	64-19-7	0 - 0.1 %
Acetic anhydride	108-24-7	0 - 0.1 %

New Jersey Right To Know

Dimethyl siloxane, hydroxy-terminated	70131-67-8	70 - 90 %
Silicon dioxide	7631-86-9	5 - 10 %
Distillates (petroleum), hydrotreated middle	64742-46-7	5 - 10 %
Iron oxide	1332-37-2	1 - 5 %
Titanium dioxide	13463-67-7	1 - 5 %
Aluminium	7429-90-5	1 - 5 %
Carbon black	1333-86-4	0.1 - 1 %

California Prop 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

The ingredients of this product are reported in the following inventories:

REACH : All ingredients (pre-)registered or exempt.

TSCA : All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

AICS : All ingredients listed or exempt.

IECSC : All ingredients listed or exempt.

PICCS : All ingredients listed or exempt.

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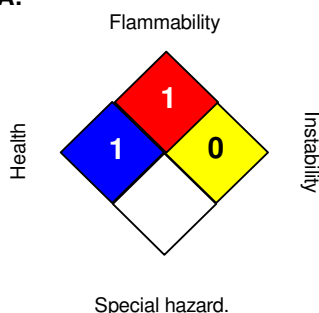
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DSL : All chemical substances in this product comply with the CEPA 1999 and NSNR and are on or exempt from listing on the Canadian Domestic Substances List (DSL).

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

SECTION 16. OTHER INFORMATION**Further information****NFPA:****HMIS III:**

HEALTH	1
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,
 2 = Moderate, 3 = High
 4 = Extreme, * = Chronic

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
 NIOSH REL : USA. NIOSH Recommended Exposure Limits
 OSHA P0 : USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
 OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
 OSHA Z-3 : USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
 ACGIH / TWA : 8-hour, time-weighted average
 NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
 NIOSH REL / ST : STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday
 OSHA P0 / TWA : 8-hour time weighted average
 OSHA Z-1 / TWA : 8-hour time weighted average
 OSHA Z-3 / TWA : 8-hour time weighted average

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8