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Thank you! And Congratulations on your purchase of the Pack-Master™ Air industrial trash compactor.

Please take some time to read over the instructions and make sure you have all the necessary parts before assembling. Once assembled, you will have an efficient tool to reduce waste volume for many years.
PRECAUTIONARY WARNING!

- Please read and understand all operation instructions as detailed in this manual. Failure to follow specified instructions may result in equipment damage or serious injury to personnel.
- Unit is not designed for crushing of glass containers or items that may shatter or contain volatile vapors.
- Keep compacted waste drums away from heat, sparks and flame – No Smoking.
- Always consult your Facility Safety and/or Personnel Department for specified safety protocols prior to operating this equipment.

If using the Sorbent Basket:

- Always refer to the Product Safety Data Sheet for specific chemical handling and safety instructions
- Keep liquid container closed when not in use.
- Store in a cool/low temperature, well-ventilated place away from heat and ignition sources.
- Use only in well-ventilated area.
- Avoid chemical contact with eyes, skin and clothing.
- Wear appropriate personal protective equipment.
- Caustics, pesticides, insecticides, and white metals should not be collected into a drum with other liquid residuals and should be segregated in designated containers labeled properly.
PACK-MASTER™ AIR

ALWAYS wear safety goggles or protective eye-wear when operating the unit!

Your Pack-Master™ Air package contains the following:

- Base Plate
- Upright Arms (2)
- Air Cylinder
- Air Cylinder Mounting Plate
- Ram Plate
- Control Arm & Mounting Bracket Assembly

Parts Bag Containing:

- ¼” x ¾” long bolt (1)
- ¼” washer (1)
- ½” x 1 ½” long bolts (4)
- ½” x 2” long bolts (4)
- ½” x 3 ½” long bolts (2)
- ½” locking nuts (10)
- ½” washers (12)

ASSEMBLY

1. Set the base plate (#3) on the floor. The 3 small holes in a triangle shape should face away from you.

2. Mount the Left (#1) and Right (#2) Uprights to the Base Plate (#3) using (4) ½” x 1 ½” long bolts, (8) washers, and (4) locking nuts. Place one washer on the top and one on the bottom. Only tighten the nuts at this time until they are snug. This allows the Uprights to be aligned with the bolt holes in the Air Cylinder Mounting Plate (Step 3).

NOTE: The Left Upright has 1/2” and 1/4” holes, and is stamped with an "L".

3. Align the 1/2” holes in the Uprights and the Air Cylinder Mounting Plate (with the stamped “L” nearest the Left Upright), using (2) ½” x 3 ½” bolts, (4) ½” washers, and (4) locking nuts.

4. Mount the Air Cylinder to the Air Cylinder Mounting Plate using (4) ½” x 2” bolts and (4) locking nuts. The Air Supply fittings should face away from you.

5. Tighten all Air Cylinder Assembly and Upright mounting bolts.

6. Using (1) ⅛” x ¾” bolt and (1) ¼” washer, mount the Control Arm Bracket (#4) to the top of the Left Upright (#1).

7. Connect the air hoses (#6 & #7) to the fittings on the backside of the Air Cylinder.

8. Check that the Jam Nut (#15) is spun all the way up on the Air Cylinder rod threads by hand. Thread the Ram Plate (#14) onto the Air Cylinder rod until it is snug. Spin the Jam Nut backward against the Ram Plate.
AIR FILTER/LUBRICATOR INSTALLATION INSTRUCTIONS
(OPTIONAL ITEM)

After assembling the Pack-Master™ Air compactor, you may then install the Air Filter/Lubricator.

1. Remove the small Secondary mounting plate bolt that secures the Control Arm Bracket.
2. Place the Air Filter/Lubricator mounting plate saddle over the Control Arm Bracket.

The Filter/Lubricator will be facing the front of the machine with the back of the mounting plate saddle against the Control Arm Bracket.

3. Align the hole in the mounting plate saddle with the Secondary Mounting bolt hole in the Control Arm Bracket.
4. Reinstall the Secondary mounting bolt.
5. Connect the existing, Pack-Master™ air supply ‘pigtail’ into the inlet of the Air Filter/Lubricator.
6. Connect the new air supply ‘pigtail’ (From the Air Filter/Lubricator outlet) into the your air supply line.
7. Add an air lubricating 10w oil to the lubricator per manufacturer’s instructions.

Your Pack-Master™ Air compactor is now ready for operation.
**PACK-MASTER™ AIR**

**ALWAYS wear safety goggles or protective eye-wear when operating the unit!**

**OPERATION**

1. To operate the Pack-Master™ Air, connect the compactor air supply line (#5) to any compressed air source up to 150 psi. (Minimum 85 psi)

2. Lift the Safety Control Arm (#10) to a horizontal position, against the stop. This assures safety control valve (#12) is completely depressed. The Safety Control Valve must be depressed for the unit to operate.

3. Move Ram Control Valve (joystick) (#11) toward handle end, (backwards) to lower ram. Release Ram Control Valve and ram plate will stop. Move ram control valve (Joystick) toward the unit (forward) to raise ram. Control Arm must continue to be held in horizontal position for Ram Plate to move.

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**PRECAUTIONARY WARNING**

- Unit is not designed for crushing of glass containers or items that may shatter or contain volatile vapors.
- Dropping the Safety Control Arm at any time will stop movement of the Ram Plate.
- Do not remove, modify or change controls in any way. Never alter or change equipment design.
- Keep arms & hands away from compactor ram and drum lip while compacting. Failure to do so may cause personal injury.
- Do not exceed 150 psi as damage to unit or operator may result.
- Always make sure air supply line is disconnected before performing any cleaning of the compactor. With the air line disconnected, the Ram Plate may gradually lower after a long period of time.
- The Air Cylinder Mounting plate must be mounted on the underside of the Uprights.
- Do not permanently bolt the Pack-Master™ to the floor as damage and breakage of ram assembly and personal injury may occur.
**PACK-MASTER™ AIR**

ALWAYS wear safety goggles or protective eye-wear when operating the unit!

**PARTS LIST**

<table>
<thead>
<tr>
<th>Item Number</th>
<th>Description</th>
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<tr>
<td>1</td>
<td>Upright, Left</td>
<td>10001417</td>
<td>Air Supply Line</td>
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<td>Cylinder 44 1/2”</td>
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<td>Safety Control Arm</td>
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<td>Ram Control Valve (Joy stick)</td>
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<td>Safety Control Valve</td>
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<td>Mounting Plate</td>
<td>10001508</td>
<td>Handle Grip</td>
<td>10001827</td>
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![Diagram of PACK-MASTER™ AIR components](image)
PACK-MASTER™ AIR

ALWAYS wear safety goggles or protective eye-wear when operating the unit!

PACK-MASTER™ AIR CONTROL ARM

- Lower Air Hose #6
- Bracket, Control Arm #4
- Upper Air Hose #7
- Air Supply Line #5
- Handle Grip #16
- Ram Control Valve (Joystick) #11
- Upper Air Hose #7
- Lower Air Hose #6
- Air Supply Line, Cylinder #9
- Lower Air Hose #6
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